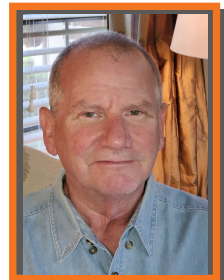




KEITH MYNES Senior Consultant



Summary of Qualifications

Operating & supervising alkylation activities at one of America's largest refining complex for nearly 35 years, Keith brings deep operations & process experience to our team. Keith's unique skillset in both sulfuric & hf alkylation operations provides holistic and practical support for our refining customers.

Career Experience

2021-Present

HF Alkylation Consultants

Supporting HF Alky units with the following key services:

- Participate in API RP-751 Audits
- Safety and unit operability reviews
- Provide alky process support for unit PHA's & MOC's.
- Facilitate unit site-specific training

2011-2020

Marathon Petroleum Corp. – Texas City E/W Refinery

HF Alkylation Unit Operations Day Foreman

Supported site operations with following responsibilities:

- API RP-751 Audits
- Safety and unit operability reviews
- Participate in unit PHA's & MOC's.
- Unit site-specific training

2007-2010

BP Texas City Refinery

HF Alkylation Unit Operations Supervisor

Key highlights include:

- Assigned as Operations Project Rep to replace DCS and SIS units
- Coordinate online cutover to the new DCS unit.
- Oversee SIS proof test procedure developments
- Participated in factory and site testing
- Served as Operations Rep to upgrade and improve the unit's Rapid Deinventory System

1997-2007

BP Texas City Refinery

FCCU Operator/Supervisor

1989-1997

Amoco Oil / BP Texas City Refinery

HF Alkylation Unit Operator & Lab Tech

1986-1989

Amoco Oil Texas City Refinery

Operator at Sulfuric Alky Unit and Sulfuric Acid Plant